



**FAST,  
ERGONOMIC,  
PRECISE**

**Self Pierce Riveting Tool**

**Next Generation by Klauke**

*Verbindungen mit **System**  
The **POWER** of Partnership*

**Klauke**<sup>®</sup>

# The perfect connection

with Self Pierce Riveting Tools from Klauke

The Self Piercing Rivet Tool is a portable battery powered hydraulic system. The tool is capable to easily perform many different rivet applications (forming, removing, flattening, and stamping). Optional inserts and quick change C-frames are available. Selected materials and the perfected centre of gravity of our tools ensure effortless and comfortable operation – even with our largest C-Frame.

Customer specific solutions are available upon request.



Bosch 18V / 5 Ah battery  
optional Makita 18V / 4 Ah battery  
(approx. up to 600 cycles)

Exact pressure  
setting via display

Rotatable head 350°

OLED-Display &  
Real time clock

## C-Frames

Three different dimensions available:

- depth 35mm (1.37") / opening 108mm (4.25")
- depth 130mm (5.11") / opening 85mm (3.34")
- depth 220mm (8.66") / opening 134mm (5.27")
- further C-Frames available upon request

## i-press® software and i-press® App

Check out all important tool data and get a pdf log which shows you the performance parameter.

The new **i-press®** software is downloadable under <http://www.klauke.com/support/download/connectivity-select-tool-data/> or download at Apple App Store or Google Play Store.



## Inserts



- Magnetic stamps for 3 or 5 mm rivets
- Forming dies for 3 or 5 mm rivets
- Removal kit for 3 or 5 mm rivets
- Flattening dies
- Hole punching inserts
- Further inserts upon request

## Benefits / Characteristics

- Portable system. No hoses or cords.
- One-button operation
- Manual or automatic retraction stop to speed up work
- Balanced center of gravity for easy handling (Ergonomic 2K housing)
- 2-stage hydraulic system with fast feed and power stroke
- LED light for workspace illumination and failure indication
- Real time clock for project documentation
- Batteries (Bosch/Makita) for long-lasting operations (up to 600 cycles)
- Quick battery charger (Bosch/Makita)

## OLED-Display

- Exact adjustable pressure setting via display (reliable pressure repeatability)
- Automatic pressure measurement with visual and audible error signal
- Failure indication
- Project and tool information report
- User profile setting
- Battery life indicator
- Service and software information



Innovative LED-Display

# Self Pierce Riveting Tool

## Technical tool data

Operating pressure	20 - 50 kN
Battery voltage	18 V
Battery capacity	5 Ah (Bosch) or 4 Ah (Makita), Li-Ion
Weight incl. battery (without C-Frame)	3,2 kg (7.0 lb)
Operating temperature	-20°C up to +40°C (-4F – 104F)
Tool dimensions (without C-Frame)	L x W x H: 330 x 160 x 280 mm (13" x 6.5" x 11")



## Item

C-Frame – depth 35mm (1.37") / opening 108mm (4.25")

C-Frame – depth 130mm (5.11") / opening 85mm (3.34")

C-Frame – depth 220mm (8.66") / opening 134mm (5.27")

## Optional scope of supply

Bosch battery 18V / 5 Ah, Li-Ion (90 Wh)  
optional battery (Makita) 18V / 4 Ah, Li-Ion (90 Wh)

Quick-charger for 18 V Li-Ion-Batteries

Case with Trolley

Shoulder strap



Strong brands for your success:



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